



Dart Aerospace Ltd.
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647.7501

Job Sheet 205083



Part No: 647.7501

Job Qty: 5 pcs

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/30/19

Job Tracking No:

Due Date: 2/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs	2/14/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21	DAS	
							Packaging 1 - 22	41	
							Packaging 1 - 23	9-89	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S262104



Part: 647.7501

Job No: 205083

Serial No/Batch: S262104

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	Small Fab - 2 - B4B	5 pcs	2/14/20	0.00 6.41	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	DAS 41 MAR 12 2020 9-89
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
130	QC 5	5 pcs	2/14/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	DAS 40 9-89
					QC 5 - 50	DAS 82 9-89
					QC 5 - 30	
					QC 5 - 40	MAR 26 2020
					QC 5 - 61	
					QC 5 - 81	
140	Packaging 3-1 - Stock - B4B	5 pcs	2/14/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS 28 9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	

				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	5 pcs	2/14/20	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. *5253009 exp 2/21*
 Descriptions: 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	<i>5232878(1) 5246896(1)</i>
647.7601	Lower Deflector Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5229116(4) 5244514</i>
647.7810	Bracket A	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5115101</i>
647.7811	Bracket B	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5114688</i>
647.7813	Center Plate, Lower	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5107260</i>
647.7814	Fwd Bracket	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5112691</i>
647.7815	Fwd Bracket	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5113568</i>
647.7816	Aft Bracket	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5113471</i>
647.7817	Aft Bracket	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>5113838</i>
MS21042L08	Nut	65 Ea (13 ea)	110-Packaging 1 - Pick Kit	<i>5250462</i>
MS21042L3	Nut	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	<i>5248081</i>
MS27039-08-19	Screw	35 Ea (7 ea)	110-Packaging 1 - Pick Kit	<i>5250577</i>
MS27039-08-24	Screw (MS27039-0824)	30 Ea (6 ea)	110-Packaging 1 - Pick Kit	<i>5239257</i>
MS27039-1-19	Screw	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	<i>5243417</i>
NAS1149F0332P	Washer (AN960-10L)	30 Ea (6 ea)	110-Packaging 1 - Pick Kit	<i>5237779</i>
NAS1149FN832P	Washer (AN960-8)	130 Ea (26 ea)	110-Packaging 1 - Pick Kit	<i>5248080</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	10	17	0
	647.7601	5	4	0
	647.7810	5	22	0
	647.7811	5	24	0
	647.7813	5	30	0
	647.7814	5	10	0
	647.7815	5	30	0
	647.7816	5	29	0
	647.7817	5	28	0
	MS21042L08	65	600	0
	MS21042L3	15	2,024	0
	MS27039-08-19	35	690	0
	MS27039-08-24	30	112	0
	MS27039-1-19	15	500	0
	NAS1149F0332P	30	4,686	0
	NAS1149FN832P	130	1,348	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			